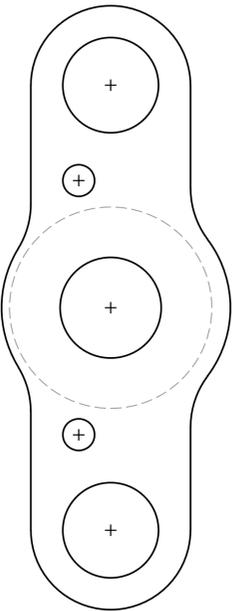
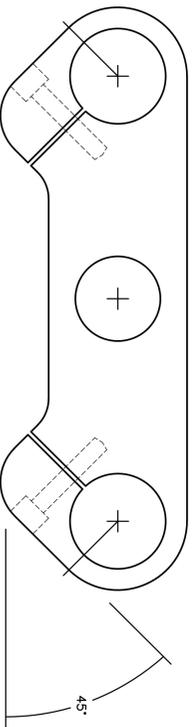


CHOPPER BUILDERS HANDBOOK

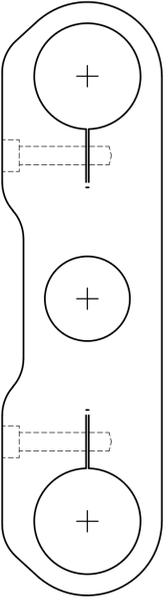
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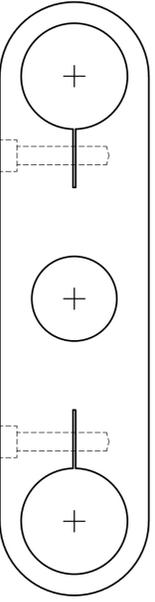
STYLE 1



STYLE 2

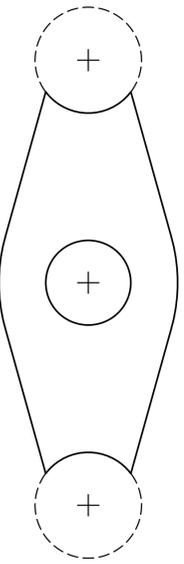


STYLE 3



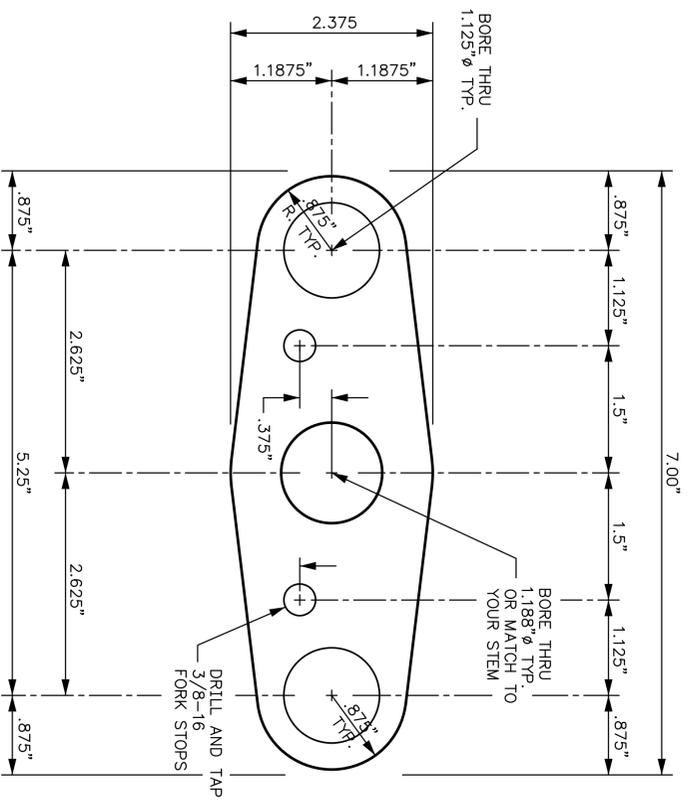
STYLE 4

THIS WAS THE FIRST ORIGINAL DESIGN AS FAR AS WE CAN TELL THE TOP TREE WAS IDENTICAL AND USED INTEGRAL 4-BEND BARS THIS REPLACED THE PROTOTYPE TWO-PIECE LOWER



STYLE 5

SHOW BIKE LOWER SEVERAL VARIATIONS



TOP VIEW

LOWER TREE

1"=1" (WELDED TYPE)

5.25" WIDE FORK TREES

NOTE:
PUT A MIN .015" RADIUS EDGE AROUND ALL HOLES TO REDUCE PLATING BUILD-UP ON RAW EDGES
LIGHTLY RADIUS AND POLISH ALL PERIMETER EDGES FOR APPEARANCE TO SUIT YOUR REQUIREMENTS.
MODIFY STOP LOCATIONS TO SUIT FRAME WEB WIDTH.



CHOPPER BUILDERS LLC
GARY W. WEISHAAPT

PERFORMANCE ENGINEERING
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Revision	Date
ORIGINAL (HAND DRAFTED WORK)	8-21-10
GENERAL REVISION	12-7-10
GENERAL REVISION	6-12-10
GENERAL REVISION	5-17-11
GENERAL REVISION	5-12-12
GENERAL REVISION	3-9-2020
GENERAL REVISION	6-21-2021

Key: Rev

PROJECT TITLE
NESS AND
NESS CENTURY
SPRINGER PARTS

REFERENCE DATA

Drawn By	GW
Date	6-21-2021
Checked By	
Date	
Scale	1" = 1"
Proj. No.	
Sheet No.	

Sheet Description
LOWER TREE
LOWER TREE
PATTERNS

Sheet No. N-2